



## INFORMATION ABOUT POWDER COATED ALUMINUM NEAR SALT WATER

### WARRANTY

Custom Iron has a one-year warranty on coatings:

*to be free from defects in material and workmanship for one (1) year from the date of shipment.*

Please refer to the published warranty. See also the section *What Is Not Covered* where surface damage and wear are addressed.

### SALT WATER CONSIDERATIONS

Our powder suppliers do NOT warranty the coating for any item placed within 3 miles of salt water. In Custom Iron's experience, failure of powder coating on aluminum is very rare. Almost all the reported coating "failures" were a result of tread wear and/or a lack of sealing and maintaining an unbroken finish.

**WEAR:** The coating on the top surface of powder coated metal treads and platforms will wear off with use, especially in a sandy environment. If wear on the top surface of your treads and platform is a concern, we suggest that you chose a decking-ready tread for your spiral and obtain a composite decking (or another low-maintenance material) for the tread and platform top surface.

**BROKEN FINISH AREAS:** Wherever the seal of the finish is broken, the area must be resealed to prevent moisture intrusion. If you do not recreate the seal, coating adhesion may be compromised. It is your responsibility to repair the seal during installation and to maintain the seal of the powder coated finish. Failure to seal broken finish areas voids the warranty.

I have read and I understand the above information about powder coated aluminum spiral stairs & rails from Custom Iron.

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Signature

\_\_\_\_\_  
Date

\_\_\_\_\_  
Name (print)

\_\_\_\_\_  
Quote / Sales Order Number

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Company Name (print)