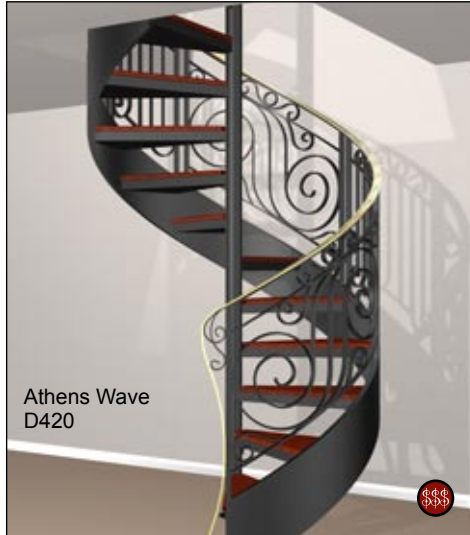


CUSTOM IRON SPIRAL STAIRS

Beautiful metal spiral stairs custom made for you. All stairs are designed to your specifications and completely assembled at the factory with a custom-formed handrail, then “knocked down” (KD) for easy re-assembly at the job site. Stair models are available with a variety of handrail materials, but never plastic tubing. **All stair models are customizable by selecting alternate stair balusters, panels, or handrails.** Please inquire.

Backed by a solid warranty, each custom spiral stair is an example of expert engineering and meticulous metal craftsmanship. Made in the U.S.A.



Athens Wave
D420



Heritage Lace
D433



Spanish Gate
D423



English
Garden D443



Martinique
D112



Monaco
D112A

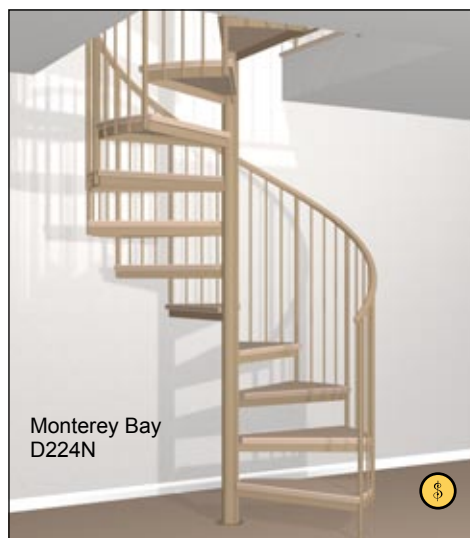
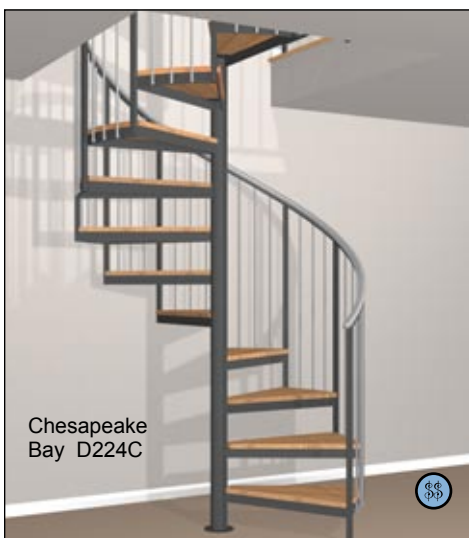
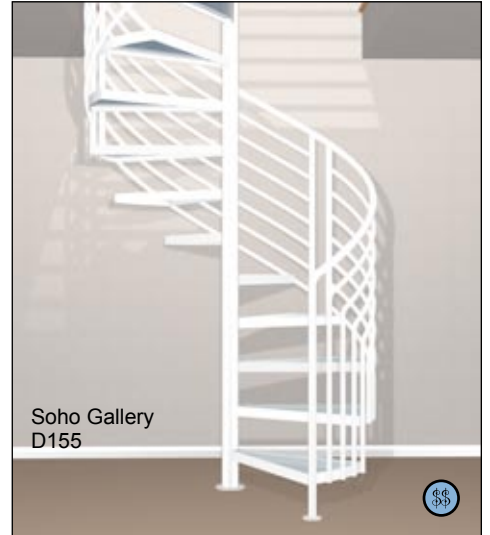
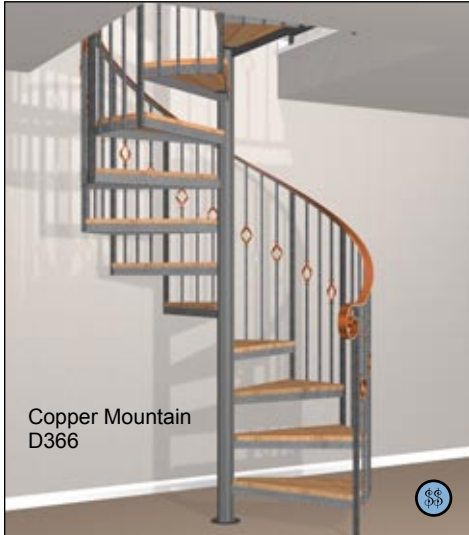


Crystal Cove
D475



Grand Marais
D130

CUSTOM BUILT



SPIRAL STAIRS



HANDRAIL PROFILES



6010



6210



6600



6900



R10503



R10515



R10505

D105 wood handrails are supplied unfinished (natural).



D366 embossed copper handrail



D100 painted steel handrail



D224C painted round tube handrail



Econo Riser



Oak Riser



Scroll Riser



Solid Riser

RISERS

FINIALS



Painted Cap



Hardwood Cap



Basket Finial



Painted Finial



Brass Finial



Chrome Finial

OPTIONS

Spiral stair models include as standard: platform rail, carpet grade tread and platform covers, painted center column cap, and finish in powder coat of Black Satin or Black Flat, or liquid paint finish in Black Primer. Choose from over 30 finish colors and 12 tread or platform cover options, including hardwood in 9 different species.

Most stair models can be fabricated for exterior installations using aluminum, stainless steel, or galvanized steel. **We recommend aluminum for exterior applications.** Please inquire.

TREAD OPTIONS



Frame only



Carpet grade



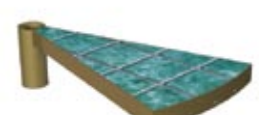
Red Oak Edge



Hardwood



Cedar Deck



Pan



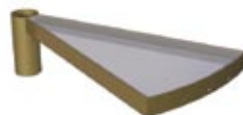
Checkerplate



Radial Grate



Glass Block



Laminated Glass



Laser



Smooth

PAINT COLORS



In addition to black included as standard, many finish options are available: durable and beautiful powder coatings; classic liquid paints; and unique specialty finishes. Please see our Finishes Brochure for information on all of our finish color options.

Due to paper and ink variations, the colors as shown in this brochure may vary from actual painted samples. Please request a painted metal sample before making your final selection.



CUSTOM IRON

strength in creative metals

400 First Street East | Zumbrota, Minnesota 55992
 ph 800.732.7699 | fax 507.732.7837 | www.customiron.com