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Balusters, pickets, spindles ... these are the bones of a stair railing system. At Custom Iron, we commonly refer to these as "balusters". And, uncommonly, we invent new balusters all the time. Often driven by



CUSTOM IRON BALUSTERS

customer requests, Custom Iron has created balusters that embellish beautiful homes throughout the United States.

Balusters are available in standard heights of 36 and 42 inches. The additional 6" on 42" balusters is added on the bottom, unless you specify otherwise.

Steel, aluminum, stainless, brass, or copper in round or square bars. Straight or ovals or waves. Baskets and leaves. Ornamentation of steel, brass, or copper. Offered in many shapes and sizes. You can use our balusters with the standard railing method or you can use them to invent your own distinctive panel or spiral stair railing.

Remember this Baluster section when you are shopping for panels and spiral stairs. Custom Iron balusters are a vital component in stair railing customization.



Our balusters are grouped in Round, Forged, and Cast categories and are identified by part number and price point. You are welcome to mix balusters of your choice from one price point to another to get the design you want, within your budget.

ROUND BALUSTERS

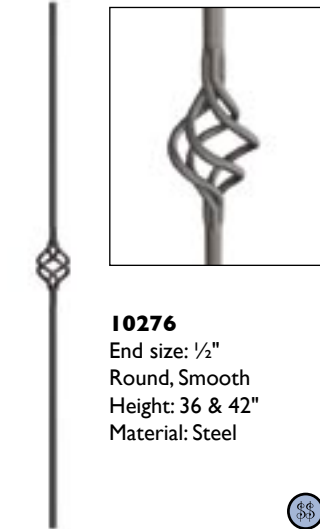
Round balusters and newels have in common round bars at the ends. You will find baskets, twists, scrolls, waves, and bows accented by leaves, collars, and rings. Round balusters are popular for the distinctive appearance that round bar provides as well as for the ease of installing the balusters. If you are primarily interested in ease of installation, we can pin top a square bar baluster to give you that installation advantage.




10278
End size: 1/2"
Round, Smooth
Height: 36 & 42"
Material: Steel, polished brass rings



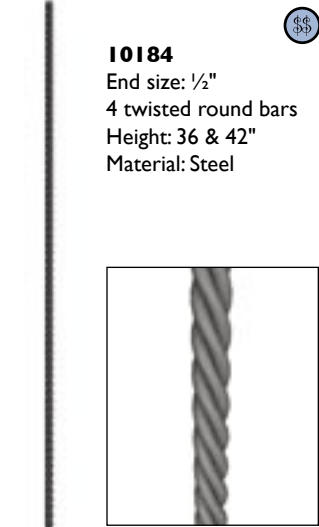
10277
End size: 1/2"
Round, Smooth
Height: 36 & 42"
Material: Steel, polished brass rings



10276
End size: 1/2"
Round, Smooth
Height: 36 & 42"
Material: Steel



10164
End size: 1/2"
4 twisted round bars
Height: 36 & 42"
Material: Steel




10184
End size: 1/2"
4 twisted round bars
Height: 36 & 42"
Material: Steel



50501
Top: 1/2" Round
Bottom: 3/4" Round
Height: 36 & 42"
Material: Brass



50508
Top: 3/8" Round
Bottom: 5/8" Round
Height: 36 & 42"
Material: Steel



10321
End size: 1/2"
Round, Hammered
Height: 36 & 42"
Width: 5/4"
Material: Steel, acanthus leaves



10253
End size: 1/2"
Round, Hammered
Height: 36 & 42"
Material: Steel, acanthus leaves & polished brass collar



All product dimensions are approximate. Availability, designs, and dimensions may vary.

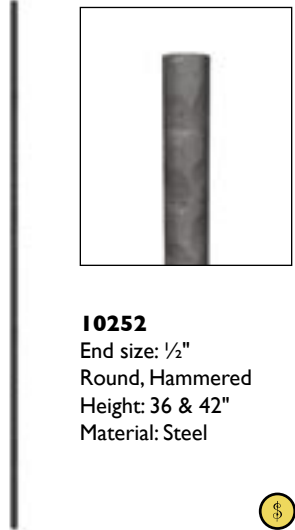


ROUND BALUSTERS


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10252
End size: 1/2"
Round, Hammered
Height: 36 & 42"
Material: Steel




10273
End size: 1/2"
Round, Smooth
Height: 36 & 42"
Material: Stainless,
polished brass collar



10270
End size: 1/2"
Round, Smooth
Height: 36 & 42"
Material: Brass,
polished brass collar




10193
End size: 1/2"
Round, Smooth
Height: 36 & 42"
Material: Steel,
polished brass collar



10274
End size: 1/2"
Round, Smooth
Height: 36 & 42"
Material: Brushed
stainless, polished
brass ring




10271
End size: 1/2"
Round, Smooth
Height: 36 & 42"
Material: Brass,
polished brass ring



10192
End size: 1/2"
Round, Smooth
Height: 36 & 42"
Material: Steel,
polished brass ring



10272
End size: 1/2"
Round, Smooth
Height: 36 & 42"
Material: Stainless



10190
End size: 1/2"
Round, Smooth
Height: 36 & 42"
Material: Steel

Adding hammered embossing to a round bar baluster (10252) creates a unique look. Round bar balusters and their accent pieces are available in a variety of materials such as: steel, stainless, and brass.



Custom Iron can pin top most square balusters. If you don't see what you're looking for in the round baluster section, consider the pin top option for a square baluster. See *Options tab* for more information.

ROUND BALUSTERS

Round balusters are available in several interesting profiles with distinctive decorative centers.

* Available in commercial and architectural grades. See page 4 in the Paint + Finishes section for more information.



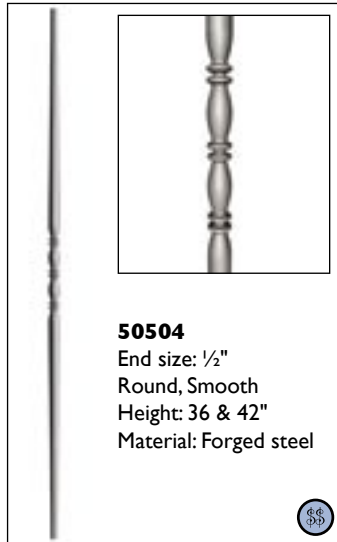
50512
End size: 1/2"
Round, Smooth
Height: 36 & 42"
Material: Forged steel
w/brass center



50511
End size: 1/2"
Round, Smooth
Height: 36 & 42"
Material: Forged steel
w/brass center



50507
End size: 5/8"
Round, Smooth
Height: 36 & 42"
Material: Forged steel



50504
End size: 1/2"
Round, Smooth
Height: 36 & 42"
Material: Forged steel



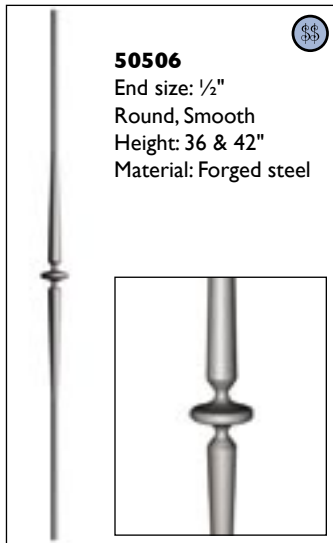
50503
End size: 1/2"
Round, Smooth
Height: 36 & 42"
Material: Forged steel



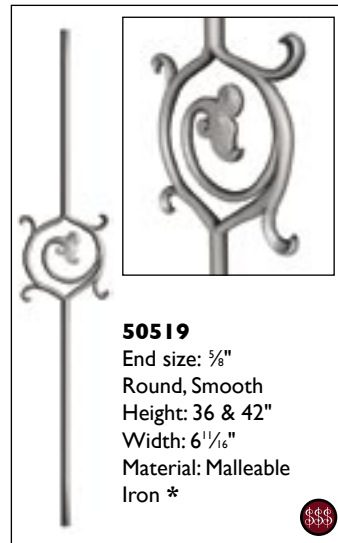
50505
End size: 1/2"
Round, Smooth
Height: 36 & 42"
Material: Forged steel



50510
End size: 1/2"
Round, Smooth
Height: 36 & 42"
Material: Forged steel,
brass center



50506
End size: 1/2"
Round, Smooth
Height: 36 & 42"
Material: Forged steel



50519
End size: 5/8"
Round, Smooth
Height: 36 & 42"
Width: 6 1/16"
Material: Malleable
Iron *



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ROUND BALUSTERS

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50568
End size: 3/16"
Round, Smooth
Height: 35 3/8 & 45 1/4"
Material: Steel *

50569
End size: 3/16"
Round, Smooth
Height: 35 3/8 & 45 1/4"
Material: Steel *

10182
End size: 1/2"
Round, Smooth
Height: 36 & 42"
Width: 1 15/16"
Material: Steel **

10164-0848
End size: 1"
Round, Smooth
(4) 1/2" twisted bars,
4-bar basket
Height: 48"
Material: Steel

10195-0848
End size: 1"
Round, Smooth
Height: 48"
Material: Steel,
polished brass ring

10232
End size: 1/2"
Round, Smooth
Height: 36 & 42"
Depth: 5 1/2"
Material: Steel

50568-M1647
End size: 1"
Round, Smooth
Height: 47 1/4"
Material: Steel

50527
End size: 1"
Round, Smooth
Height: 40 & 48"
Material: Steel, brass
center

50532
End size: 1"
Round, Smooth
Height: 36, 42 & 48"
Material: Malleable
Iron ***

Bows, waves, baskets, and twists are offered in round bar balusters. Dramatic round newels (on this page and continuing on the next) are a welcome accent to a baluster configuration of round bars, or as a contrast to a set of square balusters.

* The 45 1/4" height has an end size of 1 1/16"

** The 42" height has the additional 6 inches added to the bottom or an optional extra wave.

*** Available in commercial and architectural grades.



Cast malleable iron newels are available in commercial and architectural grades. See the Paint + Finishes tab for more information.

FORGED BALUSTERS

Forged balusters and newels (beginning with the second row on this page) are a collection of products having at least one square end. Forged balusters and newels are fabricated with embossed surfaces, ornamental highlights, twists, scrolls, collars, rings, baskets, bands, and beads. Some have been hand forged (10150, 50261) and most are available in a variety of materials. From a simple 1/2" smooth square bar (10110) to a striking 1" square hand forged newel (50261-0848), with all the twists and scrolls in between, Custom Iron's selection of forged balusters and newels is unsurpassed.

**** The 42" height has the additional 6 inches added to the bottom or optional extra leaves.**



10621
Top: 3/4"
Bottom: 2"
Round, Smooth
Height: 36 & 42"
Material: Aluminum, hand forged brass leaves



10620
Top: 1"
Bottom: 2 1/2"
Round, Smooth
Height: 36 & 48"
Material: Aluminum, hand forged brass leaves



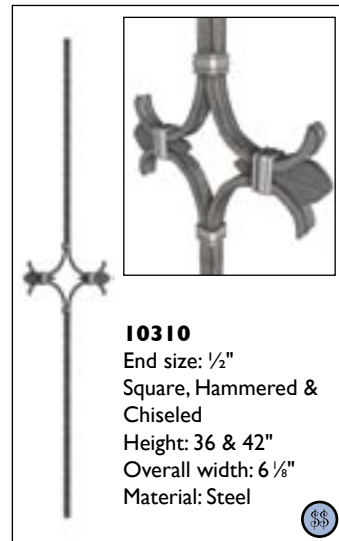
10622
End size: 1/2"
Square, Smooth
Height: 36 & 42"
Overall width: 6"
Material: Steel, brass cast rosette



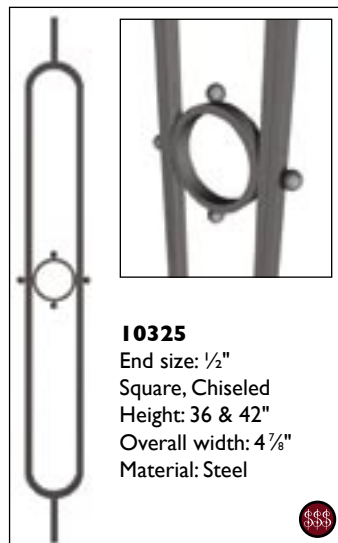
10150
End size: 1/2"
Square, Chiseled
Height: 36 & 42"
Material: Steel, hand forged leaves **



50261
End size: 5/8"
Square, Hammered
Height: 36 & 42"
Material: Hand forged steel



10310
End size: 1/2"
Square, Hammered & Chiseled
Height: 36 & 42"
Overall width: 6 1/8"
Material: Steel



10325
End size: 1/2"
Square, Chiseled
Height: 36 & 42"
Overall width: 4 7/8"
Material: Steel



50551
End size: 9/16"
Square, Smooth
Height: 39 1/2 & 45 1/4"
Material: Steel, forged twist



50550
End size: 9/16"
Square, Smooth
Height: 39 1/2 & 45 1/4"
Material: Steel



All product dimensions are approximate. Availability, designs, and dimensions may vary.



FORGED BALUSTERS

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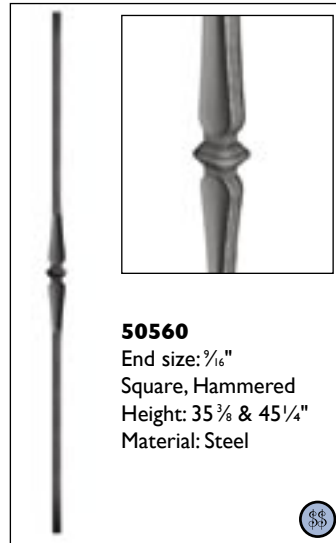
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50556
End size $\frac{3}{8}$ "
Square, Hammered
Height: $39\frac{1}{2}$ " & $45\frac{1}{4}$ "
Material: Steel



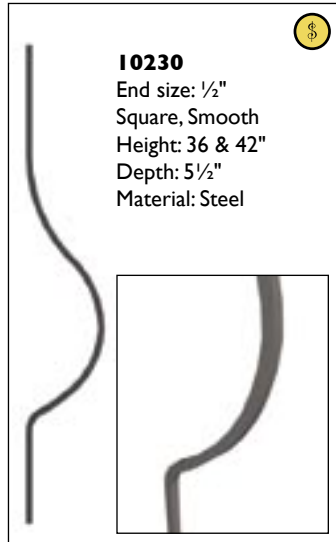
50557
End size $\frac{3}{8}$ "
Square, Hammered
Height: $35\frac{3}{8}$ " & $45\frac{1}{4}$ "
Material: Steel



50560
End size: $\frac{3}{8}$ "
Square, Hammered
Height: $35\frac{3}{8}$ " & $45\frac{1}{4}$ "
Material: Steel



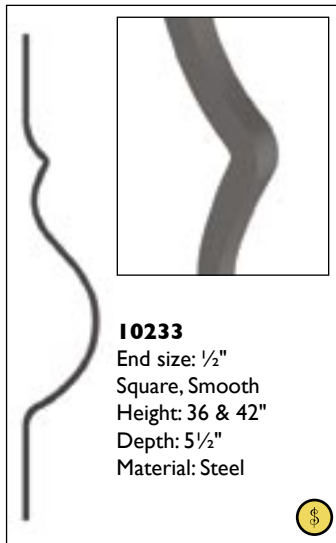
50558
End size: $\frac{3}{8}$ "
Square, Hammered
Height: $35\frac{3}{8}$ "
Width: 5"
Material: Steel



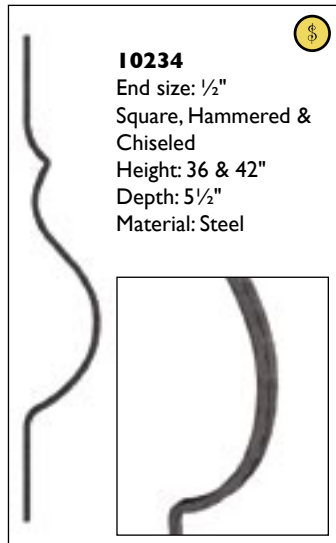
10230
End size: $\frac{1}{2}$ "
Square, Smooth
Height: 36 & 42"
Depth: $5\frac{1}{2}$ "
Material: Steel



10231
End size: $\frac{1}{2}$ "
Square, Hammered &
Chiseled
Height: 36 & 42"
Depth: $5\frac{1}{2}$ "
Material: Steel



10233
End size: $\frac{1}{2}$ "
Square, Smooth
Height: 36 & 42"
Depth: $5\frac{1}{2}$ "
Material: Steel



10234
End size: $\frac{1}{2}$ "
Square, Hammered &
Chiseled
Height: 36 & 42"
Depth: $5\frac{1}{2}$ "
Material: Steel



10235
End size: $\frac{1}{2}$ "
Square, Smooth
Height: 36 & 42"
Depth: $5\frac{1}{2}$ "
Material: Steel

Simple silhouettes reveal detail at the ends and in the center ornamentation. Square bar bow balusters in a variety of textures can be used to emphasize curved stairs and balconies or to add curves to an otherwise straight section of stair or balcony railing.

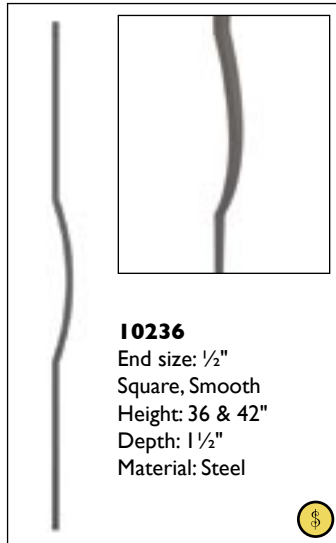


Mix different styles of balusters and newels. See the Dream it. Build it. tab for railing system design examples.

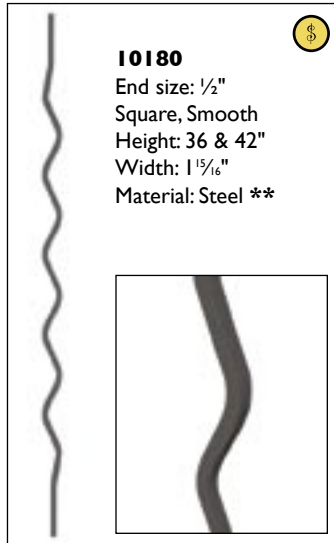
FORGED BALUSTERS

The formality of square bar and the whimsy of waves are joined in these wave balusters. Beginning with the second row, forged newels add substantial detail to a stair railing system. The 1" square hand forged newel, 50261-0848, is a work of art.

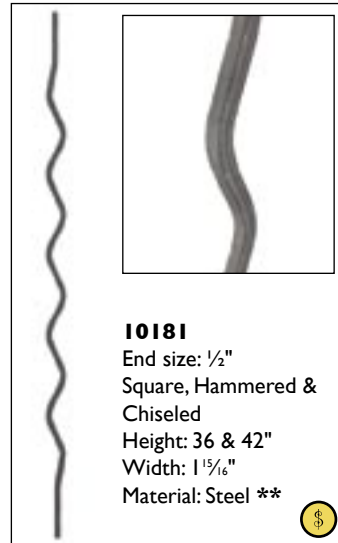
*** The 42" height has the additional 6 inches added to the bottom or an optional extra wave.*



10236
End size: 1/2"
Square, Smooth
Height: 36 & 42"
Depth: 1 1/2"
Material: Steel



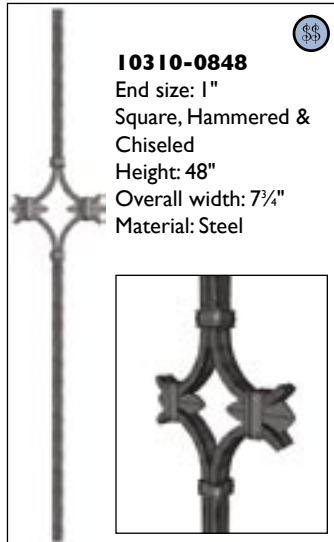
10180
End size: 1/2"
Square, Smooth
Height: 36 & 42"
Width: 1 15/16"
Material: Steel **



10181
End size: 1/2"
Square, Hammered & Chiseled
Height: 36 & 42"
Width: 1 15/16"
Material: Steel **



50261-0848
End size: 1"
Hand Forged
Height: 48"
Material: Steel



10310-0848
End size: 1"
Square, Hammered & Chiseled
Height: 48"
Overall width: 7 3/4"
Material: Steel



50550-M1647
End size: 1"
Square, Smooth
Height: 47 1/4"
Material: Steel



50556-M1647
End size: 1"
Square, Hammered
Height: 47 1/4"
Material: Steel



50560-M1647
End size: 1"
Square, Hammered
Height: 47 1/4"
Material: Steel



50509
Top: 3/8" Round
Bottom: 3/8" Square
Height: 36 & 42"
Material: Steel



All product dimensions are approximate. Availability, designs, and dimensions may vary.



FORGED BALUSTERS

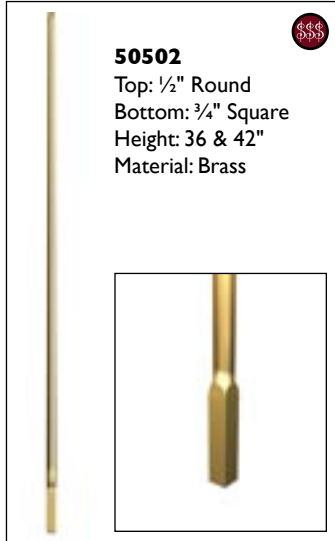
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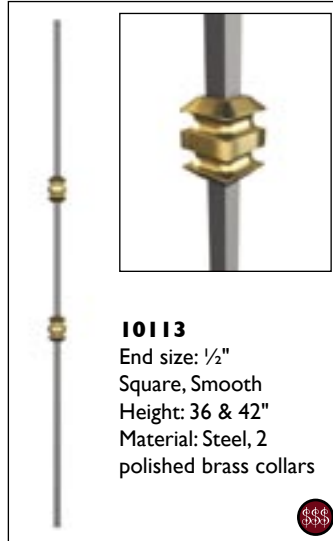
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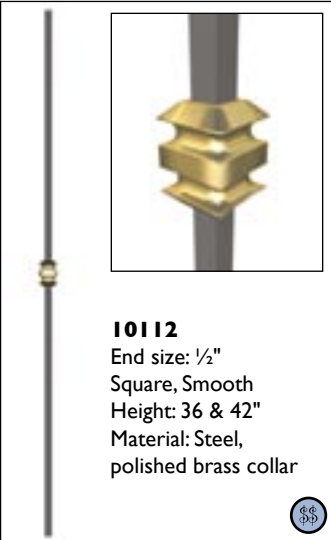
50522
Top: 1" Round
Bottom: 1/2" Square
Height: 40 & 48"
Material: Brass,
brass ring



50502
Top: 1/2" Round
Bottom: 3/4" Square
Height: 36 & 42"
Material: Brass



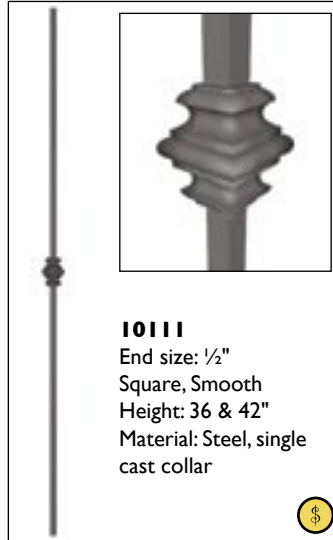
10113
End size: 1/2"
Square, Smooth
Height: 36 & 42"
Material: Steel, 2
polished brass collars



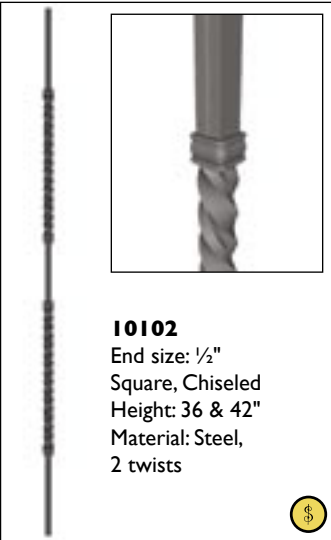
10112
End size: 1/2"
Square, Smooth
Height: 36 & 42"
Material: Steel,
polished brass collar



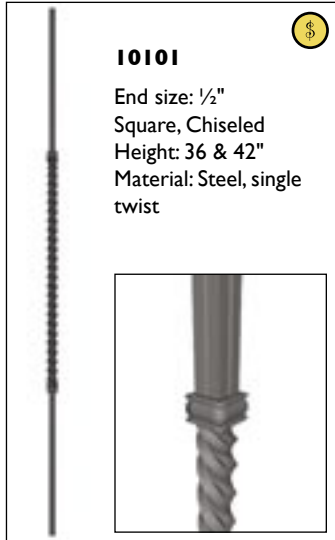
10114
End size: 1/2"
Square, Smooth
Height: 36 & 42"
Material: Steel, 2 cast
collars



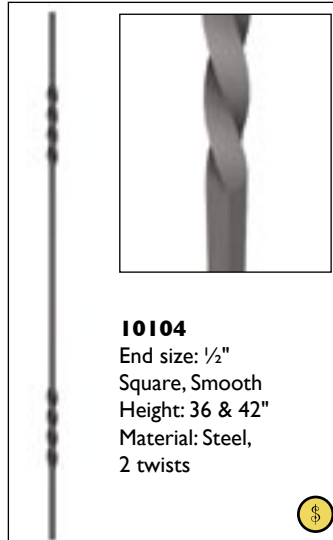
10111
End size: 1/2"
Square, Smooth
Height: 36 & 42"
Material: Steel, single
cast collar



10102
End size: 1/2"
Square, Chiseled
Height: 36 & 42"
Material: Steel,
2 twists



10101
End size: 1/2"
Square, Chiseled
Height: 36 & 42"
Material: Steel, single
twist



10104
End size: 1/2"
Square, Smooth
Height: 36 & 42"
Material: Steel,
2 twists

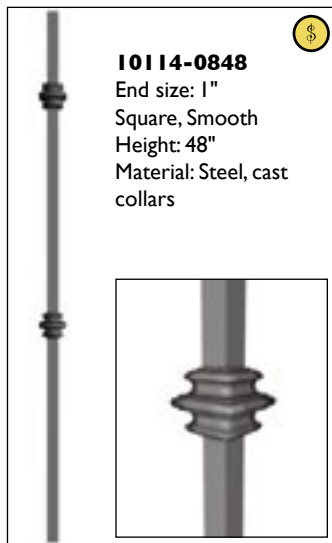
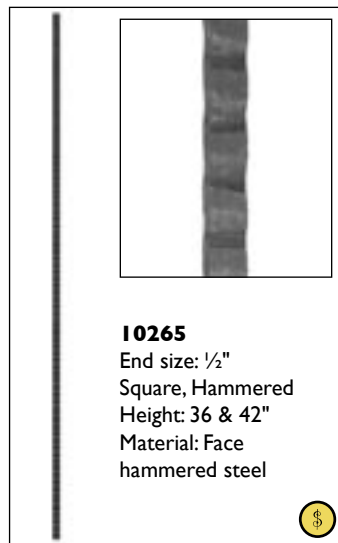
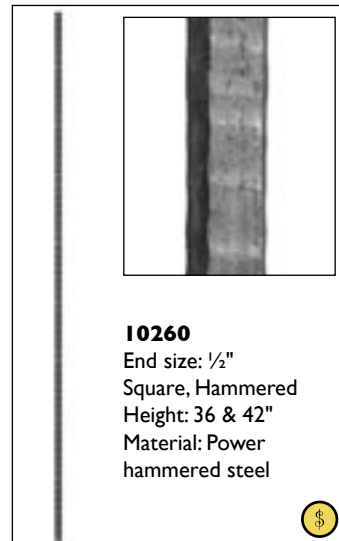
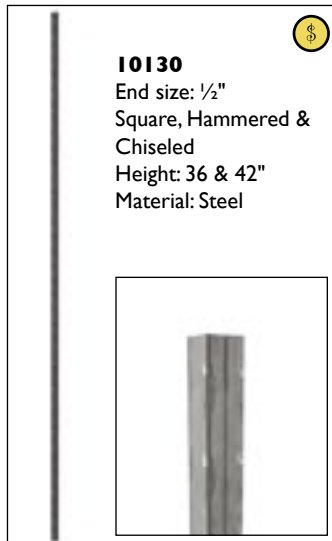
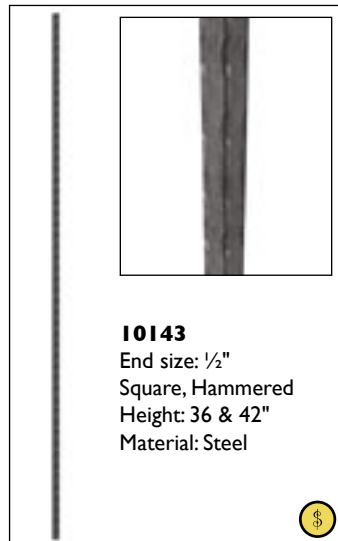
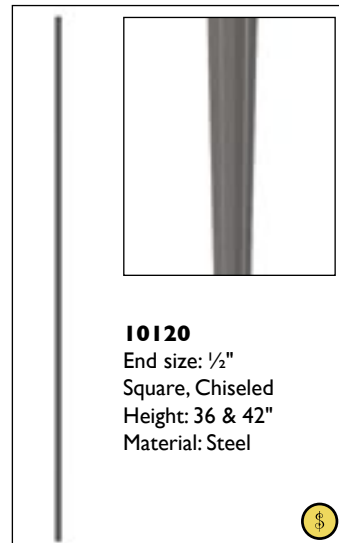
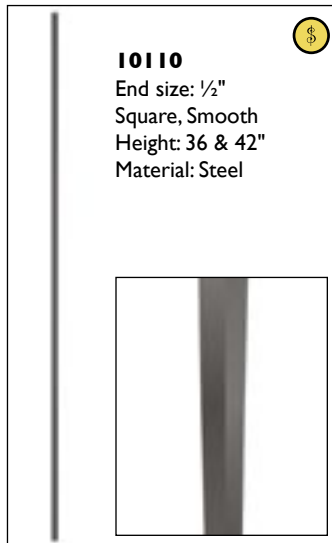
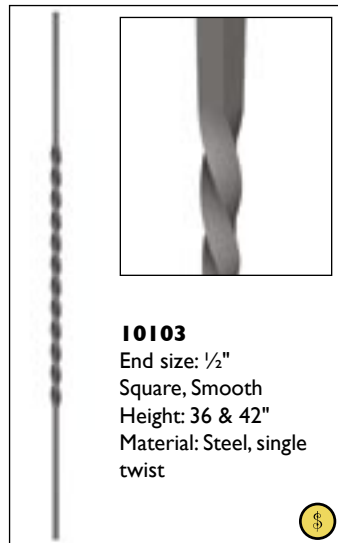
Continuing from the previous page, the combination round top and square bottom newels (50509, 50522, and 50502) add a subtle distinction to a stair railing system. Decorative collars, twists, and bands accent forged balusters.



Please inquire about material, texture, and finish possibilities.

FORGED BALUSTERS

Forged square balusters with smooth bar or embossed surface treatments offer maximum design flexibility. Beginning with the bottom row, 1" forged square newels match the collared balusters.



All product dimensions are approximate. Availability, designs, and dimensions may vary.



FORGED BALUSTERS

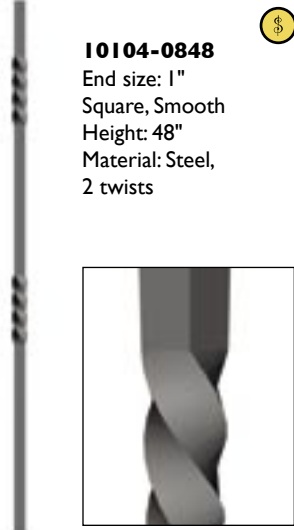
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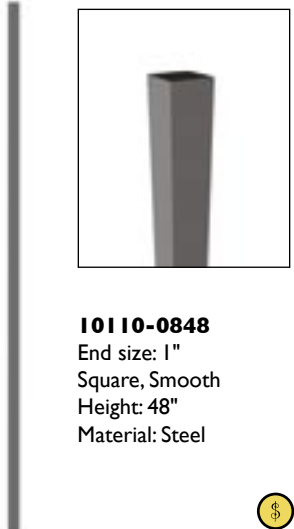
10101-0848
End size: 1"
Square, Chiseled
Height: 48"
Material: Steel, single twist



10104-0848
End size: 1"
Square, Smooth
Height: 48"
Material: Steel,
2 twists



10103-0848
End size: 1"
Square, Smooth
Height: 48"
Material: Steel,
single twist



10110-0848
End size: 1"
Square, Smooth
Height: 48"
Material: Steel




10109-0848
End size: 1"
Tube, Smooth
Height: 48"
Material: Steel



10148-0848
End size: 1"
Square, Chiseled
Height: 48"
Material: Steel



10144-0848
End size: 1"
Square, Hammered
Height: 48"
Material: Steel



10143-0848
End size: 1"
Square, Tube
Hammered
Height: 48"
Material: Steel



10130-0848
End size: 1"
Square, Hammered &
Chiseled
Height: 48"
Material: Steel

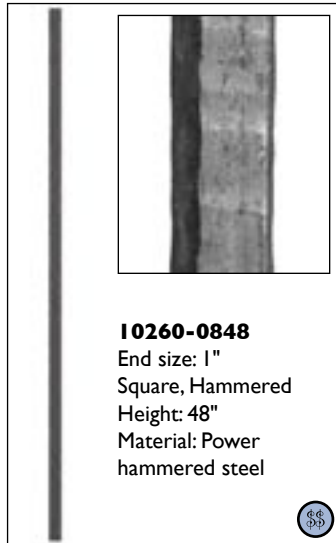
Forged 1" square newels are available with plain or banded twists. Pictured in the second and third rows and continuing to the next page, newels are available in 1" square bar or tube with smooth or embossed surfaces.



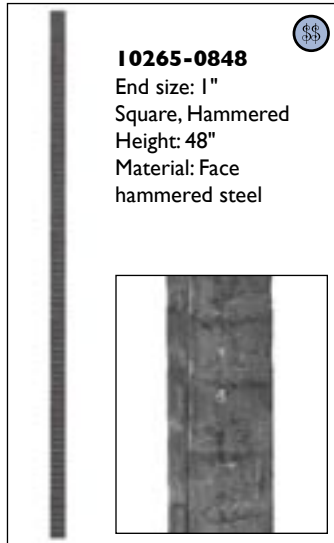
You can specify a custom length and position for the twist on your baluster or newel. Please inquire.

FORGED BALUSTERS

Forged basket balusters encompass an array of basket styles and materials. As well, the square bars used on basket balusters can be twisted, smooth, or embossed. On this page, one or two 4-bar baskets of copper, brass, or steel are placed with square twisted bars. Balusters with one basket work well as companions to two-basket balusters on similar bar material.



10260-0848
End size: 1"
Square, Hammered
Height: 48"
Material: Power
hammered steel



10265-0848
End size: 1"
Square, Hammered
Height: 48"
Material: Face
hammered steel



10147
End size: 1/2"
Square, Smooth
Height: 36 & 42"
Material: Steel, 2
square 4-bar polished
copper baskets,
1 twist



10146
End size: 1/2"
Square, Smooth
Height: 36 & 42"
Material: Steel, 4-bar
polished copper
basket



10154
End size: 1/2"
Square, Smooth
Height: 36 & 42"
Material: Steel, 2 square
4-bar polished brass
baskets, 1 twist



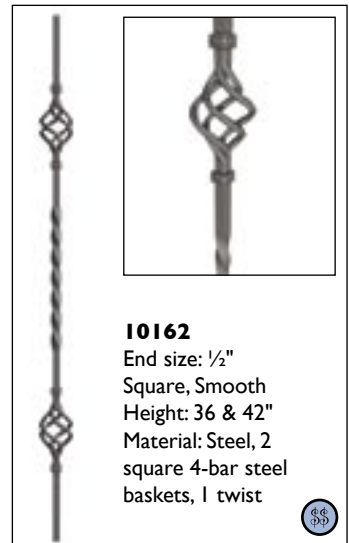
10153
End size: 1/2"
Square, Smooth
Height: 36 & 42"
Material: Steel, square
4-bar polished brass
basket, 2 twists



10158
End size: 1/2"
Square, Smooth
Height: 36 & 42"
Material: Steel, 2 square
4-bar steel baskets,
polished brass
bands, 1 twist



10159
End size: 1/2"
Square, Smooth
Height: 36 & 42"
Material: Steel, square
4-bar steel basket,
polished brass bands,
2 twists



10162
End size: 1/2"
Square, Smooth
Height: 36 & 42"
Material: Steel, 2
square 4-bar steel
baskets, 1 twist



All product dimensions are approximate. Availability, designs, and dimensions may vary.

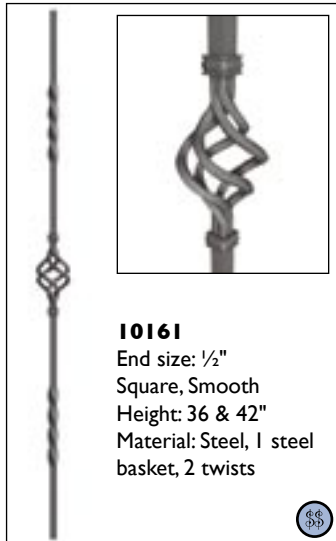


FORGED BALUSTERS

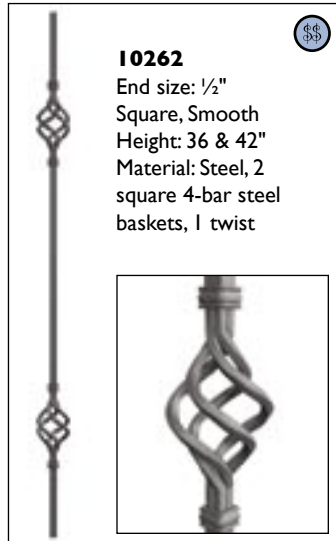
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10161
End size: 1/2"
Square, Smooth
Height: 36 & 42"
Material: Steel, 1 steel
basket, 2 twists



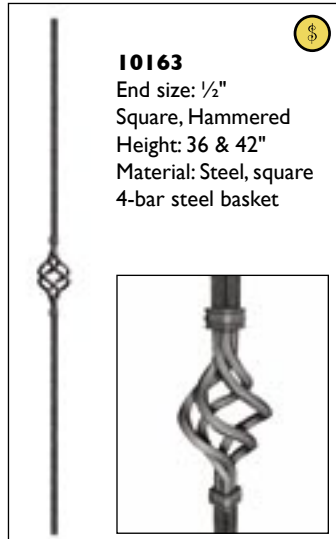
10262
End size: 1/2"
Square, Smooth
Height: 36 & 42"
Material: Steel, 2
square 4-bar steel
baskets, 1 twist



10261
End size: 1/2"
Square, Smooth
Height: 36 & 42"
Material: Steel,
steel basket



10173
End size: 1/2"
Square, Hammered
Height: 36 & 42"
Material: Steel, 2
square 4-bar steel
baskets



10163
End size: 1/2"
Square, Hammered
Height: 36 & 42"
Material: Steel, square
4-bar steel basket



10145
End size: 1/2"
Square, Hammered &
Chiseled
Height: 36 & 42"
Material: Steel, 2 square
4-bar polished
copper baskets



10152
End size: 1/2"
Square, Hammered &
Chiseled
Height: 36 & 42"
Material: Steel, square
4-bar polished
copper basket



10156
End size: 1/2"
Square, Hammered &
Chiseled
Height: 36 & 42"
Material: Steel, 2 square
4-bar polished brass
baskets



10155
End size: 1/2"
Square, Hammered &
Chiseled
Height: 36 & 42"
Material: Steel, square
4-bar polished
brass basket

Beginning with steel baskets on square smooth or hammered bar, we offer baskets of copper, brass, or steel on hammered and chiseled square bar.



Steel baluster ornaments such as collars and rings can be painted a different color to highlight the ornament. See the *Paint + Finishes* tab for more information.

FORGED BALUSTERS

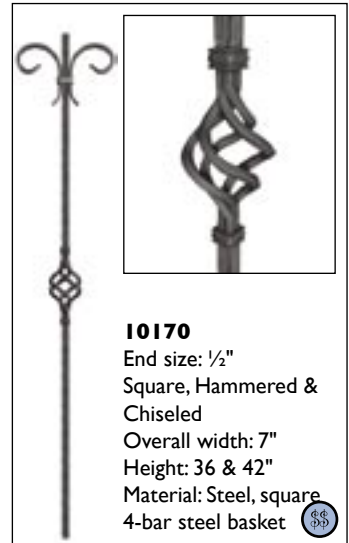
Steel 4-bar baskets on hammered and chiseled bar are topped with fishtailed scrollwork. Diamond pattern 2-bar baskets are available in steel on smooth bar, or in copper or steel on hammered and chiseled bar.



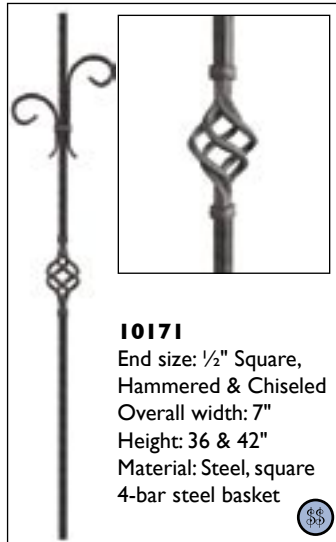
10157
End size: 1/2"
Square, Hammered & Chiseled
Height: 36 & 42"
Material: Steel, 2 square 4-bar steel baskets



10160
End size: 1/2"
Square, Hammered & Chiseled
Height: 36 & 42"
Material: Steel, square 4-bar steel basket



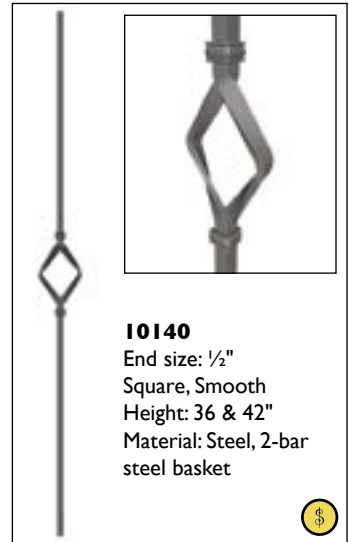
10170
End size: 1/2"
Square, Hammered & Chiseled
Overall width: 7"
Height: 36 & 42"
Material: Steel, square 4-bar steel basket



10171
End size: 1/2" Square, Hammered & Chiseled
Overall width: 7"
Height: 36 & 42"
Material: Steel, square 4-bar steel basket



10137
End size: 1/2"
Square, Smooth
Height: 36 & 42"
Material: Steel, two 2-bar steel baskets



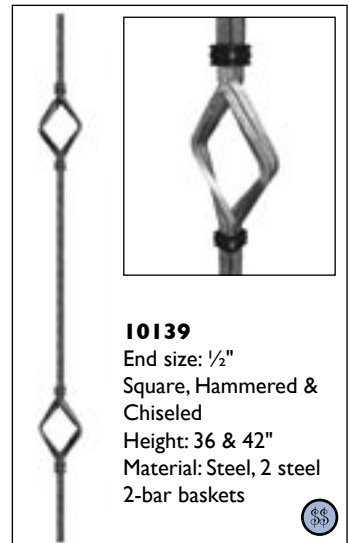
10140
End size: 1/2"
Square, Smooth
Height: 36 & 42"
Material: Steel, 2-bar steel basket



10142
End size: 1/2"
Square, Hammered & Chiseled
Height: 36 & 42"
Material: Steel, 2 polished copper 2-bar baskets



10138
End size: 1/2"
Square, Hammered & Chiseled
Height: 36 & 42"
Material: Steel, polished copper 2-bar basket



10139
End size: 1/2"
Square, Hammered & Chiseled
Height: 36 & 42"
Material: Steel, 2 steel 2-bar baskets



All product dimensions are approximate. Availability, designs, and dimensions may vary.



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10141
End size: 1/2"
Square, Hammered &
Chiseled
Height: 36 & 42"
Material: Steel, 2-bar
basket



10175
End size: 1/2"
Square, Chiseled
Height: 36 & 42"
Material: Steel, cast
collars & forged
sphere



10154-0848
End size: 1"
Square, Smooth
Height: 48"
Material: Steel, 2
square polished brass
4-bar baskets,
1 twist



10153-0848
End size: 1"
Square, Smooth
Height: 48"
Material: Steel, square
polished brass 4-bar
basket, 2 twists



10162-0848
End size: 1"
Square, Smooth
Height: 48"
Material: Steel, 2
square 4-bar baskets,
1 twist



10161-0848
End size: 1"
Square, Smooth
Height: 48"
Material: Steel, square
4-bar basket, 2 twists



10167-0848
End size: 1"
Square, Smooth
Height: 48"
Material: Steel, square
8-bar basket, 2 twists



10166-0848
End size: 1"
Square, Smooth
Height: 48"
Material: Steel,
square, chiseled 4-bar
basket, 2 twists



10261-0848
End size: 1"
Square, Smooth
Height: 48"
Material: Steel, square
4-bar basket

A forged steel sphere is caught in the 4-bar elongated basket of the unique 10175 baluster. Brass or steel baskets on 1" square twisted bar are available as newels. Newels with a twist (or two) are also available with an 8-bar square steel basket or a chiseled 4-bar steel basket.



Mix balusters and newels with decorative panels. See the Panels tab for decorative possibilities.

FORGED BALUSTERS

Round 8-bar basket newels are available in steel on smooth steel 1" bars. Basket newels are available on hammered bar with square 4-bar baskets in brass or steel and round 8-bar baskets of steel. 2-bar baskets of steel are available on hammered or smooth bar. Beginning with the last row, we offer three new scroll balusters with modern updates.



10165-0848
End size: 1"
Square, Smooth
Height: 48"
Material: Steel, round
8-bar basket



10149-0848
End size: 1"
Square, Hammered
Height: 48"
Material: Steel, square
polished brass 4-bar
basket



10168-0848
End size: 1"
Square, Hammered
Height: 48"
Material: Steel, square
4-bar basket, floral
embossed bands



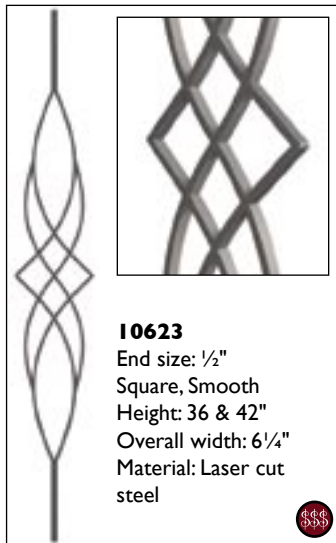
10169-0848
End size: 1"
Square, Hammered
Height: 48"
Material: Steel, square
8-bar basket, floral
embossed bands



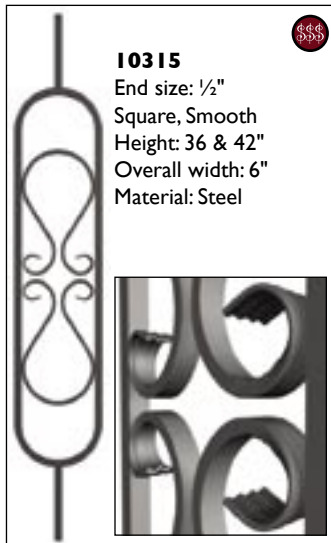
10141-0848
End size: 1"
Square, Hammered &
Chiseled
Height: 48"
Material: Steel, 2-bar
basket



10140-0848
End size: 1"
Square, Smooth
Height: 48"
Material: Steel, 2-bar
basket



10623
End size: 1/2"
Square, Smooth
Height: 36 & 42"
Overall width: 6 1/4"
Material: Laser cut
steel



10315
End size: 1/2"
Square, Smooth
Height: 36 & 42"
Overall width: 6"
Material: Steel



10314
End size: 1/2"
Square, Smooth
Height: 36 & 42"
Overall width: 5 1/8"
Material: Steel



All product dimensions are approximate. Availability, designs, and dimensions may vary.



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10213
End size: 1/2"
Square, Hammered & Chiseled
Height: 36 & 42"
Overall width: 7"
Material: Steel, acanthus leaves



10215
End size: 1/2" Square, Hammered & Chiseled
Height: 36 & 42"
Overall width: 7"
Material: Steel, polished brass bands



10214
End size: 1/2" Square, Smooth
Height: 36 & 42"
Overall width: 7"
Material: Steel, polished brass bands



10212
End size: 1/2" Square, Hammered & Chiseled
Height: 36 & 42"
Overall width: 7"
Material: Steel



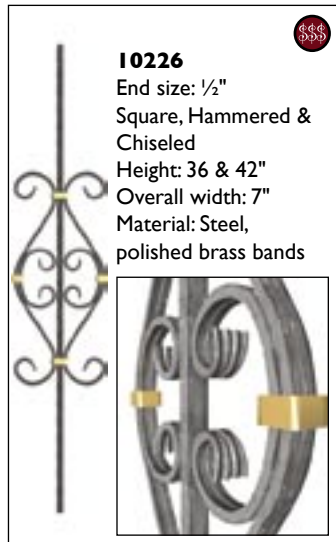
10211
End size: 1/2" Square, Smooth
Height: 36 & 42"
Overall width: 7"
Material: Steel




10218
End size: 1/2" Square, Smooth
Height: 36 & 42" *
Overall width: 5 7/8"
Material: Steel



10219
End size: 1/2" Square, Hammered & Chiseled
Height: 36 & 42" *
Overall width: 5 7/8"
Material: Steel



10226
End size: 1/2" Square, Hammered & Chiseled
Height: 36 & 42"
Overall width: 7"
Material: Steel, polished brass bands



10225
End size: 1/2" Square, Smooth
Height: 36 & 42"
Overall width: 7"
Material: Steel, polished brass bands

Forged scroll balusters are an enduring choice for stair railing systems. Custom Iron's metal scrollwork is distinguished by its continuous curves: no uncurved portions of bar remain. Our scrolled balusters are available in several shapes with ornamental accent and embossed bar options. Most scrolls end on a fishtail curve. As you view these scroll pages, select the overall shape that appeals to you and then choose options from the specification details.

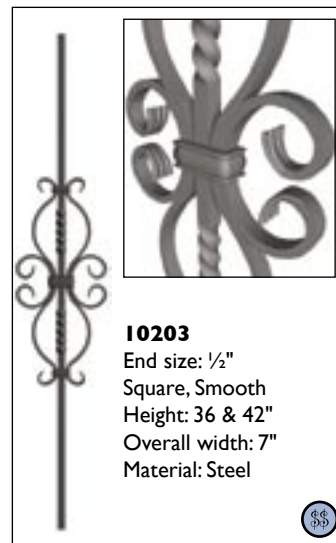
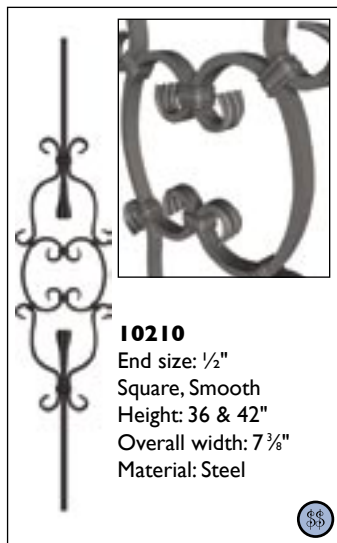
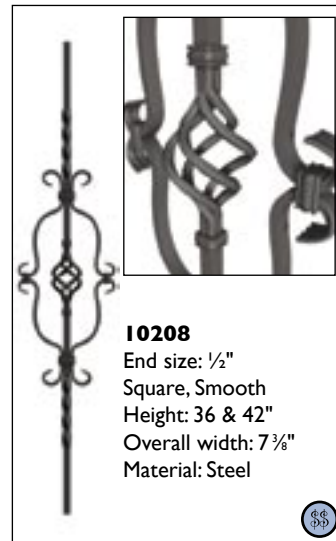
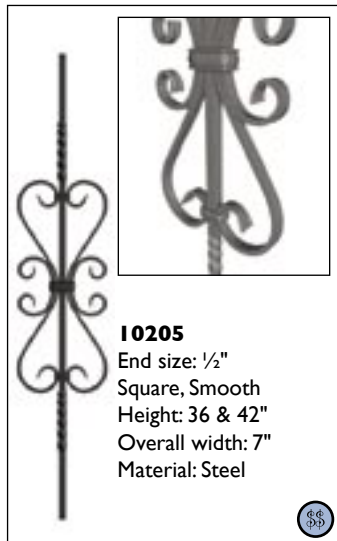
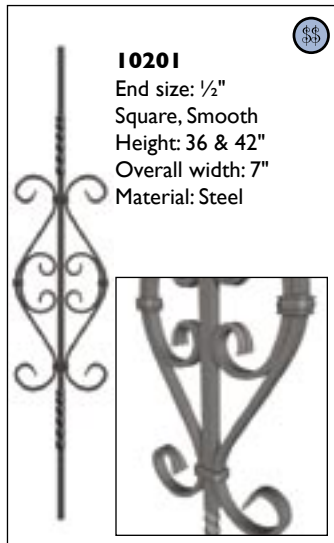
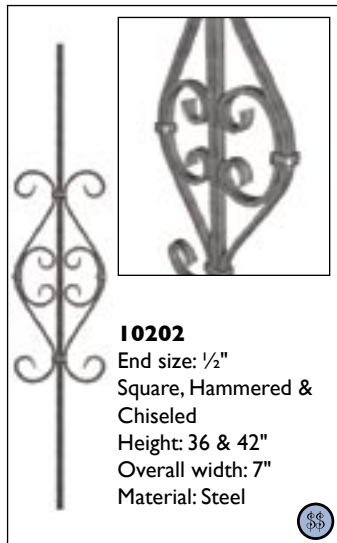
* Shorter scroll height (22 1/2" instead of standard 25 1/2") for use in curbed stringing stair applications.



Many balusters can be used to replace those shown on our spiral stair models. Create your own unique spiral stair.

FORGED BALUSTERS

Diamond scrolls (10202 and 10201) and Heart scrolls (10206 and 10205) are available with hammered and chiseled or twisted bars. Violin scrolls (10209 and 10208) are accented by 2-bar or 4-bar steel baskets in the center. Rounded Hourglass scrolls (10204 and 10203) are available in hammered and chiseled or smooth bar with a twist.



All product dimensions are approximate. Availability, designs, and dimensions may vary.



FORGED BALUSTERS

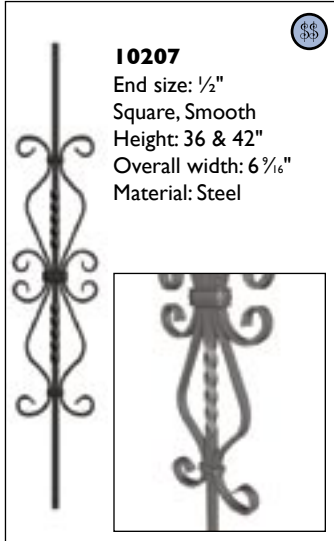
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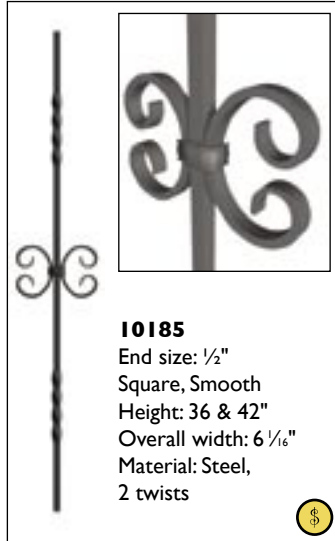
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10217
End size: 1/2"
Square, Hammered &
Chiseled
Height: 36 & 42"
Overall width: 6 1/16"
Material: Steel

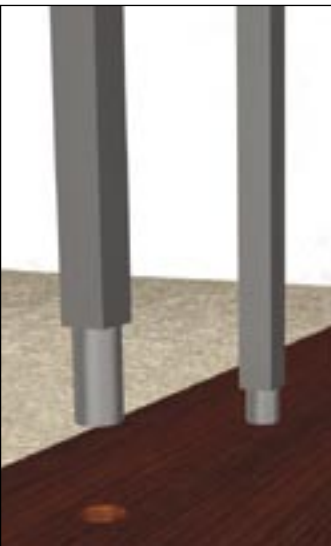


10207
End size: 1/2"
Square, Smooth
Height: 36 & 42"
Overall width: 6 1/16"
Material: Steel



10185
End size: 1/2"
Square, Smooth
Height: 36 & 42"
Overall width: 6 1/16"
Material: Steel,
2 twists

Hourglass scrolls (10217 and 10207) are available in hammered and chiseled or smooth bar with a twist. The Double C scroll (10185) is centered on smooth steel bar with two twists.



Pin top or bottom

Custom Iron calls this baluster option "Pin Top," but round pins can be added to either the top or the bottom of square baluster or newel ends. Due to job site tolerances and conditions, we recommend that a pin be added to only one end of the baluster. Pins can be added to 1/2, 3/4, 3/4, or 1" square balusters in pin lengths of 1/2 to 1" (you specify the length appropriate for your installation). You can readily see the difference that having a round pin at the end can make to installation. Drill a hole to the proper depth. Put the pin end in. No chiseling out the round hole to accept a square baluster. No messy lopsided holes left visible after the baluster is in place.

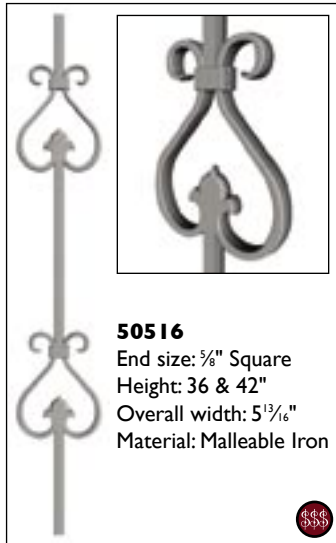


Fit a square peg in a round hole with Custom Iron's pin top option.

CAST BALUSTERS

Cast malleable iron square balusters are sought after for their primitive surface texture and iconographic shapes. When lengthening cast malleable balusters, the additional welded steel at the ends will be visible unless the baluster is painted. Cast newels with square bottom ends and round top ends immediately capture the focus of a stair railing. See the selection of round cast newels on pages 5 and 6 of this Baluster tab.

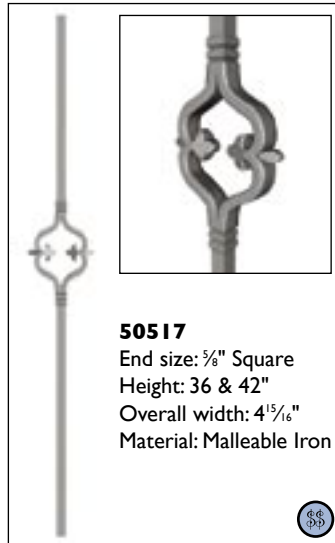
All balusters on this page are available in architectural and commercial grades. See *page 4 in the Paint + Finishes section for more information.*



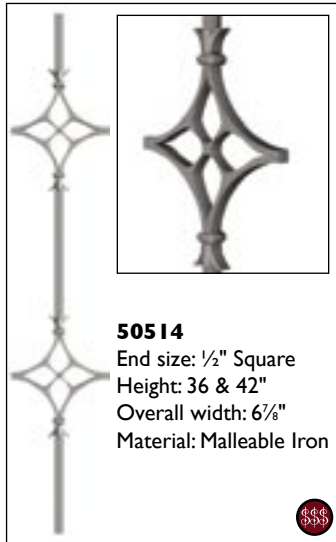
50516
End size: 5/8" Square
Height: 36 & 42"
Overall width: 5 13/16"
Material: Malleable Iron



50515
End size: 5/8" Square
Height: 36 & 42"
Overall width: 5 13/16"
Material: Malleable Iron



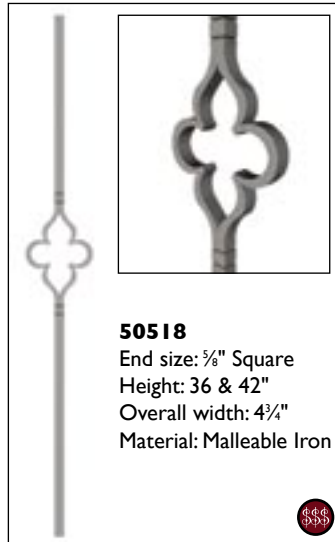
50517
End size: 5/8" Square
Height: 36 & 42"
Overall width: 4 15/16"
Material: Malleable Iron



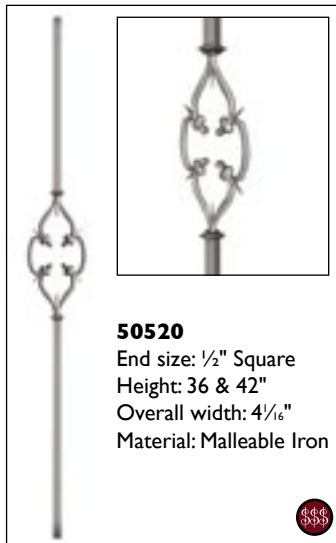
50514
End size: 1/2" Square
Height: 36 & 42"
Overall width: 6 7/8"
Material: Malleable Iron



50513
End size: 1/2" Square
Height: 36 & 42"
Overall width: 6 7/8"
Material: Malleable Iron



50518
End size: 3/8" Square
Height: 36 & 42"
Overall width: 4 3/4"
Material: Malleable Iron



50520
End size: 1/2" Square
Height: 36 & 42"
Overall width: 4 1/4"
Material: Malleable Iron



50526
End size: 1" Square
Height: 40"
Material: Solid brass



50531
Top: 7/8" Round
Bottom: 1 1/2" Square
Height: 36 & 42"
Material: Malleable Iron



All product dimensions are approximate. Availability, designs, and dimensions may vary.

